

Standard Reference Material[®] 2564

High-Energy Charpy V-Notch Specimens

(Self-Verification, 21 °C, 8 mm Striker)

Lot HH-170

CERTIFICATE

Purpose: The certified values delivered by this Standard Reference Material (SRM) are intended for the verification of Charpy machines equipped with an 8 mm striker, in accordance with the current ASTM Standard E23 [1] and the current ISO Standard 148-2 [2].

Description: A unit of SRM 2564 consists of a set of Charpy specimens needed to perform one in-house verification (self-verification). Specimens are made from 4340 alloy steel. The bars are finished to length, stamped, heat treated, and machined in SRM specimen lots of approximately 1900 specimens. Each specimen has a lot number and an identification number (three or four digits).

Certified Values: Specimens taken from each SRM lot were tested at 21 °C ± 3 °C by the NIST Applied Chemicals and Materials Division on three Charpy reference machines. These data were statistically evaluated to assess the homogeneity of the lot, establish the certified value, and determine the number of SRM specimens required for a user to perform a valid verification. A NIST certified value, as used within the context of this certificate, is a value for which NIST has the highest confidence in its uncertainty assessment [3,4]. The measurand is absorbed energy as measured by the NIST reference machines. Traceability is to the International System of Units (SI) unit joule. The certified value for energy absorbed by SRM 2564 is provided in Table 1.

Table 1. Certified Absorbed Energy and Expanded Uncertainty for SRM 2564^(a)

SRM	Lot	Test temperature: 21 °C ± 3 °C	
		Absorbed Energy (J)	Expanded Uncertainty (J)
2564	HH-170	99.8	1.0

^(a) The uncertainty in the certified value provided is an expanded uncertainty. The expanded uncertainty is calculated as $U = ku_c$, where u_c represents the combined standard uncertainty consistent with the JCGM Guide [5]. The coverage factor, $k = 1.9966$, is based on 66 degrees of freedom and corresponds to an approximate 95 % uncertainty interval.

Period of Validity: The certified value and uncertainty furnished in this Certificate are valid indefinitely. The certified value is nullified if the material is stored or used improperly, damaged, contaminated, or otherwise modified. The successful verification for an acceptable machine is valid for a maximum of one year from the date on which this SRM was tested. If a user's machine is moved or undergoes any major repairs or adjustments, the current verification will be invalidated, and the machine must be retested and reverified.

Maintenance of Certified Values: NIST will monitor this SRM over the period of its validity. If substantive technical changes occur that affect the certification, NIST will issue an amended certificate through the NIST SRM website (<https://www.nist.gov/srm>) and notify registered users. SRM users can register online from a link available on the NIST SRM website or fill out the user registration form that is supplied with the SRM. Registration will facilitate notification. Before making use of any of the values delivered by this material, users should verify they have the most recent version of this documentation, available through the NIST SRM website (<https://www.nist.gov/srm>).

Handling: The protective oil coating should be wiped from each specimen with a lint-free cloth just prior to testing.

Storage: SRM 2564 is anticipated to have an indefinite shelf life under normal storage conditions ($20\text{ }^{\circ}\text{C} \pm 20\text{ }^{\circ}\text{C}$, $\leq 50\%$ relative humidity).

Use: Prior to verifying a Charpy machine equipped with an 8-mm striker, the machine should be checked to ensure compliance with the appropriate sections of the applicable ASTM or ISO Standard. SRM 2564 is tested at $21\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$ ($70\text{ }^{\circ}\text{F} \pm 5\text{ }^{\circ}\text{F}$) in accordance with the applicable standard (ASTM or ISO). The SRM can be used as a substitute for SRM 2651 to meet the indirect verification requirement of ASTM E23 and ISO 148-2, when no post verification test analysis from NIST is needed. The SRM cannot be used to verify a Charpy machine equipped with a 2-mm striker.

When using SRM 2564, the user performs a self-service verification of the test machine. The data and specimens are not returned to NIST following the test. NIST provides no letter or certification sticker for the machine verified.

The energy level of the SRM appropriate for verifying the performance of a particular Charpy impact machine can be determined by considering the energy for the SRM, the maximum capacity of the machine, and the requirements of the applicable test method (ASTM or ISO).

For questions concerning the production or use of this SRM, please contact the NIST Charpy Program Coordinator: telephone (303) 497-3351; fax (303) 497-5939; or e-mail charpy@boulder.nist.gov.

REFERENCES

- [1] ASTM E23-18; Standard Test Methods for Notched Bar Impact Testing of Metallic Materials, Annual Book of ASTM Standards, Vol. 03.01, ASTM, West Conshohocken, PA.
- [2] ISO 148 2:2016; Metallic Materials - Charpy Pendulum Impact Test - Part 2: Verification of Testing Machines, International Organization for Standardization (ISO), Vernier, Geneva, Switzerland.
- [3] JCGM 200:2012; International Vocabulary of Metrology - Basic and General Concepts and Associated Terms (VIM) (2008 version with Minor Corrections), 3rd edition; Joint Committee for Guides in Metrology (JCGM) (2012); available at <https://www.bipm.org/en/publications/guides> (accessed Sep 2023).
- [4] Beauchamp, C.R.; Camara, J.E.; Carney, J.; Choquette, S.J.; Cole, K.D.; DeRose, P.C.; Diewer, D.L.; Epstein, M.S.; Kline, M.C.; Lippa, K.A.; Lucon, E.; Molloy, J.; Nelson, M.A.; Phinney, K.W.; Polakoski, M.; Possolo, A.; Sander, L.C.; Schiel, J.E.; Sharpless, K.E.; Toman, B.; Winchester, M.R.; Windover, D.; *Metrological Tools for the Reference Materials and Reference Instruments of the NIST Material Measurement Laboratory*; NIST Special Publication 260-136, 2021 edition; U.S. Government Printing Office: Washington, DC (2021); available at <https://nvlpubs.nist.gov/nistpubs/SpecialPublications/NIST.SP.260-136-2021.pdf> (accessed Sep 2023).
- [5] JCGM 100:2008; Evaluation of Measurement Data — Guide to the Expression of Uncertainty in Measurement; (GUM 1995 with Minor Corrections), Joint Committee for Guides in Metrology (JCGM) (2008); available at <https://www.bipm.org/en/publications/guides> (accessed Sep 2023); see also Taylor, B.N.; Kuyatt, C.E.; Guidelines for Evaluating and Expressing the Uncertainty of NIST Measurement Results; NIST Technical Note 1297; U.S. Government Printing Office: Washington, DC (1994); available at <https://www.nist.gov/pml/nist-technical-note-1297> (accessed Sep 2023).

Certain commercial equipment, instruments, or materials may be identified in this Certificate to adequately specify the experimental procedure. Such identification does not imply recommendation or endorsement by the National Institute of Standards and Technology, nor does it imply that the materials or equipment identified are necessarily the best available for the purpose.

Users of this SRM should ensure that the Certificate in their possession is current. This can be accomplished by contacting the Office of Reference Materials 100 Bureau Drive, Stop 2300, Gaithersburg, Maryland 20899-2300; telephone (301) 975-2200; e-mail srminfo@nist.gov; or the Internet at <https://www.nist.gov/srm>.

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